



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

269T9211-005
Job Sheet 175129



Part No: 269T9211-005

Job Qty: 3 ea

Part Name: Wrench Adapter Spanner, Lower Pulley FWD Nut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 4/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 269T9211 Rev 0 IPP Rev A 18.03.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		4/4/18	0.00	0.00	Start Up Machining-3		
110	Lathe Conv	3 pcs		4/4/18	0.00	1.50	Lathe Conv-1		
120	QC	3 pcs		4/4/18	0.00	0.00	QC2 Machining-4		
130	Mill Conv	3 pcs		4/4/18	0.00	0.75	Mill Conv 1		
140	QC	3 pcs		4/4/18	0.00	0.00	QC2 Machining-4		
150	QC	3 pcs		4/4/18	0.00	0.00	QC8 Machining-4		
160	Large Fab	3 pcs		4/5/18	0.00	0.75	Large Fab 3		
170	QC	3 pcs		4/5/18	0.00	0.00	QC9		
175	QC	3 pcs		4/5/18	0.00	0.00	QC5		
180	Outsource	3 pcs		4/5/18	0.00	0.00	Outsource12		
190	Packaging	3 pcs		4/5/18	0.00	0.00	Packaging2		
200	QC	3 pcs		4/5/18	0.00	0.00	QC6		
210	Packaging	3 pcs		4/5/18	0.00	0.00	Packaging3-1		
220	QC21-SA	3 Ea		4/5/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine socket to length as per DWG. 2-Deburr

Descriptions: 130 - 1-Spot face wrench to create flat surface for welding, use socket for sizing.

160 - 1-Weld as per DWG. Ensure proper positioning prior to welding. 2-Remove oil and black oxide as required

175 - Engrave T/N and/or P/N number using Marktronic engraver as per DWG

180 - -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
7426H	Socket	3 Ea (1 ea)	90-Start up Operation	S056157
C472	Adjustable Spanner Wrench	3 Ea (1 ea)	130-Mill Conv	S056154

Job Allocations

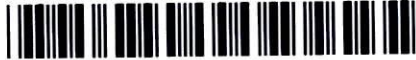
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	7426H	3	0	0
130-Mill Conv	C472	3	0	0

Part Specifications



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Container No: S059214



Part: 269T9211-005

Job No: 175129

Serial No/Batch: S059214

Revision: 0

Inspector:

Date: 04/09/18

1044
2018-04-09

Specifications could not be found.

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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							